

—Slug:.....COMM-0863.dum.quarries
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—For section..... News
—Format..... News feature
—Dateline..... Dummerston
—Article Number:..... 43514



Notes from editor (not for publication):



HEADLINE ELEMENTS:

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1 A granite legacy

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2 George Kohout describes the quarries of Black Mountain
3 and Dummerston’s lost mining industry

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4 TEXT BODY:

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5 Standing on the banks of the West River and looking up
6 at Black Mountain, it’s hard today to imagine the industrial
7 landscape that once dominated this quiet corner of Dummerston.

8 Where forest now covers the slopes, there were once
9 derricks, donkey engines, boarding houses, slag piles, and teams
10 of men cutting some of the hardest granite in New England.

11 George Kohout brings this lost world vividly back to life
12 through stories, photos, and firsthand recollections.

13 Kohout's talk, "Quarries of Black Mountain," began
14 almost by accident. He describes how a casual visit with
15 neighbor Jean Momaney and a chat about an older neighbor,
16 quarry worker Harry Fitz, turned into a conversation about the
17 quarry itself, "which is right at Jean's backyard."

18 Curious about the story behind this overgrown industrial
19 landscape, he contacted the Dummerston Historical Society —
20 only to find they were hoping he would help tell that very story.

21 "So I fell into that trap," he says.

22 His personal connection ran deep. His parents had
23 moved into an old quarry boarding house near the "Iron Bridge"
24 in the late 1960s.

25 "My folks moved up here in about '68 or '69. It was a
26 quarry building built by the Presbrey-Leland, or the [George E.
27 Lyon Granite] Company, to house workers," he says.

28 "As I was a youngster with my brother Mike and others,
29 we spent a lot of time wandering around Black Mountain, and I
30 never really appreciated all the quarrying that had been done
31 there," Kohout continued.

32 Among New England's many granite sources,
33 Dummerston stone stood out.

34 "The Dummerston granite is very, very special," Kohout
35 says. "There are all kinds of quarries around New England [...] but the Dummerston granite, for some geological reason, is much
36 harder, and it makes it especially well suited for monuments and
37 for building."
38

39 That hardness made it ideal for carving and for structures
40 that needed to last.

41 "It doesn't crack well, and you're able to carve the
42 inscriptions into the monument," Kohout says.

43 There were actually two types of granite on the
44 mountain: the blue or black granite, which "tends to be a little bit

45 higher on the mountain,” and the white granite, which is “a little
46 bit lower,” he says.

47 **A whole industrial zone**

48 Locals often think of “the quarry” as a single scar on the
49 mountain face that is “so visible from Dummerston Center,”
50 Kohout says. But there have been more than six or seven quarries
51 along Black Mountain.

52 Key operations included:

- 53 • Clark Quarry, up the hill near Quarry Road.
- 54 • The big pit, which most people now recognize as the
55 main quarry.
- 56 • Lyon’s Quarry, a long-running, highly industrial site
57 stretching along the face of the mountain.
- 58 • The Bailey Quarry, on the Lester Dunklee property
59 across the river.
- 60 • A small early quarry “up in the shoe,” near what the
61 Kohout calls the “beaver pond quarry.”

62 One modern-day puzzle is a set of finished granite
63 blocks.

64 “Look at these great blocks stacked up ready to be
65 moved, but they’re just left there,” Kohout says, pointing to a
66 photo. “For some reason they didn’t get them down off the
67 mountain.”

68 **Ownership, companies, and** 69 **the rise of a giant**

70 The quarrying story on Black Mountain begins around
71 1860, when one David Chamberlain purchased some land and in
72 turn, very quickly, sold it to Joseph R. Bodwell of Vinalhaven,
73 Maine, who was already quarrying there and in other parts of that
74 state.

75 Although Bodwell never seems to have worked the
76 Dummerston stone himself — he later became governor of Maine

77 — the land changed hands and eventually major local players
78 took over.

79 The Lyon quarry emerged as “the largest, longest, and the
80 most productive quarries. At one point in time, they had 13
81 derricks, about five big steam engines. It was a huge production
82 plant,” Kohout says.

83 Later, Presbrey-Leland Quarries bought the Lyons
84 property, brought more documentation and a massive finishing
85 plant in Brattleboro, and became closely associated with the
86 Black Mountain granite trade.

87 **The people who worked the** 88 **stone**

89 Census records from 1880 to 1930 paint a picture of a
90 local workforce with specialized trades.

91 “The engineer that runs the hoist at the quarry. The
92 derrick man is not at the derrick itself, but is in the pit and talks to
93 the engineer,” Kohout says.

94 He also lists the rigger, who sets up, inspects, and
95 operates the lifting equipment.

96 “Then there are stone cutters on site or in the finishing
97 house,” he says. “They needed a blacksmith; they needed
98 carpenters and a bunch of laborers.”

99 Photographs show dozens of men at the Presbrey-Leland
100 pit, members of families such as the Clarks, Baileys, Willards,
101 Fitches, Littles. They appear repeatedly in both photos and census
102 pages, reflecting a strong multigenerational local labor tradition.

103 Immigration played a role, but a smaller one than in
104 some other granite centers.

105 “It was mostly local men who worked there,” Kohout
106 says.

107 Some immigrants worked there, but “not until about
108 1930 do we see people coming [...] from Ireland, England,
109 Scotland, and some from Scandinavia,” he says.

110 **Hard work, simple tools, and** 111 **real danger**

112 Early quarrying was intensely physical. The basic
113 approach to splitting granite relied on chisels, hammers, and the
114 plug-and-feather method:

115 “You hit that chisel, you twist it a little bit,” Kohout says.
116 “You hit it again [...] until you start making this hole.”

117 Once the hole is large enough, “then you can insert what
118 they call the ‘plug and feather,’” he says. That device spreads the
119 rock, eventually cracking it “as we would splitting a log with a
120 wedge.”

121 Kohout notes that this ancient technique is still in use.

122 “I don’t know when it started,” he says. “May have
123 started with the Romans, for all I know, but that technique is very
124 common and very effective. A little time consuming, but
125 effective.”

126 Sometimes the mountain fought back.

127 “For some reason, the rock closed up on them as they
128 were splitting it, and they couldn’t get it out,” he says. “The crew
129 said, ‘OK, let’s get out of here. Let’s go to the next spot.’”

130 With the arrival of steam-powered equipment and
131 pneumatic drills, productivity increased. But so did the scale of
132 the machinery and risks.

133 One photograph shows three men drilling a huge block
134 with no visible protective equipment — “no safety glasses, no ear
135 protection, probably no gloves,” Kohout observes.

136 Injuries were real and sometimes severe. One document
137 describes Howard Clark, a quarry worker who lost four fingers in
138 1922. “His pay at that point was \$33 a week,” Kohout says. “For
139 the first 11 weeks they gave him \$15 and then for the next 70
140 weeks [...] he got \$7.50 a week.”

141 Kohout wonders aloud whether Clark returned to quarry
142 work or moved on, and whether this was a typical settlement for
143 the time.

144 **Lifting stone and wiring the** 145 **mountain**

146 Moving huge blocks required ingenuity. On the
147 mountain, massive derricks — some permanent, some more like
148 tripods — lifted and swung stone using cables powered by steam.

149 A large derrick would rotate back and forth, “picking up
150 rock and dropping it somewhere else,” he says. A fire
151 compartment drove kind of a turbine engine — the donkey
152 engine — that then “moved these capstans or winches that pulled
153 or released the cable,” he says, pointing to photos,

154 All of this required a reliable water supply. One surviving
155 cistern behind the old Lyon boarding house hints at the system,
156 pumping water from Furnace Brook across the West River and
157 then from the cistern. Other pumps sent it up the mountain to the
158 burner, he says.

159 “They couldn’t just use the river [...] because it had too
160 much acidity, which then would have damaged the internal
161 workings of that donkey engine,” Kohout says.

162 Rusting U-bolts and anchor rods drilled and pinned into
163 the ledges can still be seen today, the skeletal remains of a once-
164 dense web of wire rope and guy lines anchoring derricks and
165 structures.

166 “They could have been used to hold a structure like the
167 sill of a small outbuilding, or perhaps the base of a derrick,”
168 Kohout says.

169 **Stone travels from mountain to** 170 **world**

171 Once blocks were cut, they were moved via small
172 internal rail lines to larger tracks along the mountain face, then
173 down to the West River Railroad and onward to Brattleboro and
174 beyond.

175 “Before the railroad came, they put it on the carts [...]
176 and they had to just walk it all the way down Route 30, down to
177 Brattleboro to the train station, because the river certainly wasn’t
178 deep enough to float anything,” Kohout says.

179 Even in the railroad era, road hauling could be epic.
180 Kohout relates the story of the Civil War soldier monument in
181 downtown Brattleboro.

182 It started with a 24-ton block of stone, which workers
183 loaded on a cart, he says.

184 “They got 12 horses on it, and the horses couldn’t budge
185 it,” Kohout says. “Somebody brought down 12 oxen.”

186 The load kept getting stuck on Main Street.

187 “It took them four days to get from the train station up to
188 the monument,” he says.

189 The next time they needed to move such a load, they did
190 so during the winter, “and then they could do it in just a day,
191 slide it up there,” Kohout says.

192 Black Mountain granite traveled far. It went into
193 foundations, street curbing, dams, monuments, and major
194 buildings.

195 “[It] was used specifically for some specific things, for
196 foundations, curbing for streets,” he says. “It also went to a lot of
197 big building, you know, in New York City... granite blocks from
198 Dummerston being in Reykjavik, Iceland, so you can go around
199 the world and be proud of your Black Mountain quarry.”

200 One notable block, 12 feet square by 5 feet thick, went
201 to Scranton, Pennsylvania, for a labor leader’s monument.

202 Another contribution was stone for the Holyoke Dam in
203 Massachusetts.

204 **What remains**

205 Several forces led to the decline and eventual closure of
206 the Black Mountain quarries.

207 The end of the West River Railroad, abandoned in 1936,
208 “was a big part of it,” Kohout says. “It didn’t make it
209 economically feasible to move it anymore.”

210 Meanwhile, “larger quarries came online up in Barre [...]”
211 and then less expensive building materials came along, too,
212 especially poured concrete,” he says.

213 In some pits, water also became an issue — either
214 because workers would hit a spring while mining or because the
215 quarries would accumulate rainwater.

216 Today, the scars have softened under forest, and much of
217 the land is protected via the Nature Conservancy.

218 Yet signs of the old industry are everywhere for those
219 who know how to look: grout piles, drill holes, anchor irons, and
220 reused stone structures like the small pump house on the
221 riverbank.

222 “This is a pump house that once was used to get water
223 up from the West River,” Kohout says. “Some of that is poured
224 concrete, perhaps, but it was an easy building material that could
225 be scavenged from the Lyon site.”

226 Even more recently, stone from Black Mountain has
227 found new life in local projects, such as seating walls at
228 Memorial Park built by dry-stone waller Dan Snow with remnants
229 that the landowner gave to him.

230 **Remembering the quarries**

231 Kohout expressed gratitude to the many people and
232 families who preserved photos, artifacts, and stories.

233 He gave appreciation to the Dummerston Historical
234 Society; to Momaney, who shared her collection of photos; the
235 Clark family; Lester Dunklee and his aunt, Dorothy Gavin; his
236 brother and nephew, Mike Kohout and Owen Kohout; Snow;
237 and Town Clerk Laurie Frechette, who helped him navigate the
238 paper trail of deeds and other land records.

239 Taken together, their contributions — and Kohout’s
240 narrative — turn a quiet, wooded mountain back into a vivid

241 industrial landscape: one of hard granite, harder work, and a
242 lasting legacy that traveled from Dummerston to cities and
243 monuments around the world.

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